

Technics

900 SERIES MICRO PECVD SYSTEM

OPERATION AND MAINTENANCE MANUAL

TECHNICS, INC.

7060-300 KOLL CENTER PARKWAY

PLEASANTON, CA 94566

PHONE: (510) 417-1500

FAX: (510) 417-1300

TABLE OF CONTENTS

1.0 INTRODUCTION

1.1 Manual Organization	1-1
1.1.1 Manual Contentions	1-2
1.1.2 Safety Disclaimer	1-2
1.1.3 Proprietary Information Notice.....	1-2
1.1.4 Manual Registration	1-2
1.2 System Overview	1-2
1.2.1 Operating Principles.....	1-2
1.3 System Configuration	1-4
1.3.1 System Layout.....	1-4
1.3.2 Console	1-5
1.3.3 Process Chamber/Substrate Assembly	1-5
1.3.4 Vacuum System.....	1-5
1.3.5 Gas Inlet Control System.....	1-5
1.3.6 Pressure Sensor/Display.....	1-5
1.3.7 RF Power Source	1-6
1.3.8 Process Control Module	1-6
1.3.9 Cooling Water	1-6
1.4 System Options	1-6
1.4.1 13.56 Mhz RF Power Supply.....	1-6
1.4.2 Mass Flow Control.....	1-6
1.4.3 Automatic Down Stream Pressure Control.....	1-6
1.4.4 External Oil Filtration System.....	1-7

2.0 INSTALLATION

2.1 Unpacking System	2-1
2.1.1 Shipping Damage	2-2
2.1.2 Shipping Materials.....	2-2
2.2 Placing The System	2-2
2.2.1 Physical Considerations.....	2-3
2.2.2 Optional Equipment Placement.....	2-3
2.3 Utility Connections	2-4
2.3.1 Cooling Water	2-4

2.3.2 Process Gas	2-5
2.3.3 Vent Gas	2-5
2.3.4 Mechanical Pump	2-5
2.3.5 Mechanical Pump Exhaust	2-6
2.3.6 Electrical Mains	2-6
2.3.7 Compressed Air	2-7
2.3.8 System Ground	2-7
2.4 Optional Equipment Installation	2-7
2.4.1 External Oil Purification System	2-7
2.4.2 Water Recirculator	2-8
2.5 System Turn On	2-8

3.0 OPERATION

3.1 Control And Functions	3-1
3.1.1 Control Panel	3-1
3.1.2 Cycle Control	3-4
3.1.3 Power On	3-4
3.1.4 Process Controller	3-4
3.1.5 Optional Gas Panel	3-5
3.1.6 Optional 13.56 Mhz Power Supply	3-6
3.1.7 Optional Down Stream Pressure Controller	3-6
3.2 Manual Operation	3-8
3.2.1 Control Overview	3-8
3.2.2 Initial Start-up	3-8
3.2.3 Operating Methods	3-14
3.2.4 Operating Flow Chart	3-15

4.0 MAINTENANCE

4.1 Scheduled Maintenance	4-1
4.1.1 System Calibration	4-2
4.1.2 Mechanical Pump Maintenance	4-2
4.1.3 Oil Filtration System Maintenance	4-3
4.1.4 Chamber Cleaning	4-3
4.1.5 Pressure Calibration	4-5
4.1.6 Water Recirculator Maintenance	4-7

4.2 Troubleshooting	4-9
4.2.1 Vacuum Leaks	4-8
4.2.2 Rate of Rise Test	4-9
4.2.3. Water Cooling System Troubleshooting	4-9
4.2.4 R.F. System Troubleshooting	4-9
 5.0 SCHEMATICS/DRAWINGS	
5.1 Schematics	5-1
5.1.1 Schematic Listing	5-1
5.2 Mechanical Drawings	5-2
5.2.1 Drawing List	5-2
5.3 Facilities	5-2
5.3.1 Facilities Drawing	5-2
 6.0 SPARE PARTS AND ACCESSORIES	
6.1 Recommended Spare Parts List	6-1
6.1.1 Level 1 Spares	6-1
6.1.2 Level 2 Spares	6-2
6.2 Spare Parts Ordering	6-3
6.2.1 Terms and Conditions	6-3
6.2.2 Model/Serial Number	6-3
6.3 Recommended Special Tools	6-3
 7.0 SYSTEM SPECIFICATIONS	
7.1 Standard Components	7-1
7.1.1 Process Chamber	7-1
7.1.2 Vacuum System	7-1
7.1.3 Gas System	7-2
7.1.4 Vacuum Instrumentation	7-2
7.2 Optional Components	7-2
7.2.1 PECVD Power Supplies	7-2
7.2.2 Gas System	7-2
7.2.3 Vacuum Pumping System	7-2
7.2.4 External Oil Filtration	7-2
7.2.5 External Water Recirculator	7-2

7.3 Utility Specifications 7-2

 7.3.1 Cooling Water 7-2

 7.3.2 Electrical 7-3

 7.3.3 Process Gas/Nitrogen 7-3

8.0 APPENDICES

8.1 Warranty Statement 8-1

 8.1.1 Requesting Service 8-2

8.2 Vendor Manuals 8-2

 8.2.1 Vendor Manual Listing 8-2

8.3 Manual Registration 8-3

8.4 Example Log Sheets (set of two) 8-3

8.5 Gas Flow Conversion Chart 8-3

 Manual Registration Form 8-4

APPLICATION NOTES

STANDARD PROCESSES FOR TECHNICS 900 (USING DILUTED SiH₄ MIXTURE)

FILM

Silicon Nitride
Silicon Dioxide
Amorphous Silicon

TEMPERATURE

Typical process temperature range (250°C-350°C)

GASES FOR DEPOSITION

Silicon Nitride	240 SCCM 5% SiH ₄ -95% N ₂ +20 SCCM NH ₃
Silicon Dioxide	225 SCCM 5% SiH ₄ -95% N ₂ +80 SCCM N ₂ O
Amorphous Silicon	225 SCCM 5% SiH ₄ -95% N ₂ +20 SCCM Argon

DEPOSITION RATE

Silicon Nitride	@ 300°C	165 Angstroms/Min
Silicon Dioxide	@ 300°C	414 Angstroms/Min

UNIFORMITY (ACROSS 200 mm WAFER ON 3 SIGMA CURVE)

Silicon Nitride	± 2%
Silicon Dioxide	± 2%
Amorphous Silicon	± 4%

REFRACTIVE INDEX RANGE

Silicon Nitride	1.80 - 2.20
Silicon Dioxide	1.45 - 1.73

FILM DENSITY

Silicon Nitride	1.80 - 2.4g/cm ³
Silicon Dioxide	2.10 - 2.3g/cm ³

FILM RESISTIVITY

Greater than 10¹⁷ Ohm-cm