



**INDIUM CORPORATION OF AMERICA®\EUROPE®\ASIA-
PACIFIC®\INDIUM CORPORATION (SUZHOU)®**

MATERIAL SAFETY DATA SHEET

This material safety data sheet represents a family grouping of all metal mixes that are blended with the same flux. A product table is provided on page 3 that lists all metal groupings. To better serve all of our customers Indium Corporation has generated one MSDS, for this product, to be used within the United States as well as internationally. Some of the regulatory information contained within may not be applicable to the customer's individual state or country. Unless otherwise stated the regulatory, health and safety information provided within is applicable to all products.

1. PRODUCT AND COMPANY IDENTIFICATION

General Product Identifier: INDALLOY WITH INDIUM 5.5 LT FLUX VEHICLE

MSDS Number: MSDS-4677

Revised Date: 23 MARCH 2009

Product Use: Solder paste consisting of a flux vehicle blended with 83-92 weight percent pre-alloyed metal powder for soldering applications.

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2. COMPOSITION / INFORMATION ON INGREDIENTS

Components	% wt	CAS Registry #/EINECS#	PEL mg/m ³	TLV-TWA mg/m ³	TLV-STEL mg/m ³
TIN	*	7440-31-5/231-141-8 (US)	2	2	-
		(EU)	-	2	4
		(Singapore)	2	-	-
		(Canada)	-	2	4
BISMUTH	*	7440-69-9	N.E.	N.E.	N.E.
LEAD	*	7439-92-1/231-100-4			
		(US)	0.05	0.05	-
		(EU)	-	0.15	-
		(Canada)	0.05	0.05	-
		(Singapore)	0.15	-	-
		(Mexico)	N.E.	0.15	-
(China)	-	0.05(dust) 0.03(fume)	-		
SILVER	*	7440-22-4/231-131-3			
		(US)	0.01	0.1	-
		(EU)	-	0.1	-
		(Canada)	-	0.1	0.3
		(Mexico)	-	0.1	-
(Singapore)	0.1	-	-		
ROSIN	4-8	65997-05-9	N.E.	N.E.	N.E.
		(EU)	0.05	-	0.15
POLYGLYCOL ETHER	3-6	9038-95-3	N.E.	N.E.	N.E.
PROPRIETARY	3-5		N.E.	N.E.	N.E.

Symbol: X_n

Risk Phrases: R20/21/22, R36/37/38, R42/43

N.E. = Not established * See Alloy Table

3. HAZARDS IDENTIFICATION

PRIMARY ROUTES OF ENTRY:

*Eye *Inhalation *Skin *Ingestion NTP IARC OSHA *Not Listed

Carcinogen listed in

POTENTIAL HEALTH EFFECTS:

Eye Contact: Contact with material at room temperature or fume from material at typical re-flow temperatures over 100°C may cause eye irritation.

Ingestion: This product contains alloy powder and organic chemicals. May be harmful if swallowed.

Inhalation: Vapors or fumes from this material at typical re-flow temperatures over 100°C may cause local irritation to the respiratory system. May cause sensitization by inhalation. Exposure to rosin may cause occupational asthma.

Skin Contact: May cause skin irritation. Rosin may cause irritation, dermatitis or sensitization by skin contact.

Chronic: **TIN:** Has been shown to increase incidence of sarcoma in animal tests.

SILVER: Chronic skin contact or ingestion of silver powder, salts or fume can result in a condition known as Argyria, a condition with bluish pigmentation of the skin and eyes.

LEAD: Prolonged exposure to vapors or fumes at higher temperatures may cause respiratory irritation and systematic lead poisoning. Symptoms of lead poisoning include headache, nausea, abdominal pain, muscle and joint pain and damage to the nervous system, blood system and kidneys.

WARNING: **Applicable in the State of California. This product may contain chemicals known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (lead and trace amounts of epichlorohydrin)**

NOTE: **The Indium Corporation does not recommend, manufacture, market or endorse any of its products for human consumption.**

Warning: **This product may contain lead. Lead may be harmful to your health. US Federal law prohibits the use of leaded solders in making joints or fittings in any private or public water supply system. Keep out of the reach of children.**

ALLOY PRODUCT TABLE

%Metal mixed with flux

PRODUCT IDENTIFIER INDALLOY	%TIN Sn	%BISMUTH Bi	%SILVER Ag	%LEAD Pb	RoHS Compliance
Indalloy 42 46Bi/34Sn/20Pb	28-31	38.2-42.3	-	16.6-18.4	No
Indalloy 281 (58 Bi/42Sn)	34.9-38.6	48-53.4	-	-	Yes
Indalloy 282 (57Bi/42Sn/1Ag)	34.9-38.6	47.3-52	0.83-0.92	-	Yes

Visit the following web site for Indium Corporations lead free activities:

<http://www.pbfree.com> and <http://www.indium.com>

4. FIRST AID MEASURES

- Eye Contact:** Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. Seek medical attention if irritation persists.
- Ingestion:** If patient is conscious, ONLY induce vomiting as directed by trained personnel. NEVER give anything by mouth to an unconscious person. Seek medical attention immediately.
- Inhalation:** Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel. Seek immediate medical attention.
- Skin Contact:** Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

5. FIRE FIGHTING MEASURES

- Flash Point:** Not established. **Method:** Not established.
- Auto-ignition Temperature:** Not established.
- Flammable Limits:** Limits not established.
- Extinguishing Media:** Use extinguishers appropriate for the surrounding fire conditions.
- Special Fire Fighting Procedures:** Firefighters must wear NIOSH approved self-contained breathing apparatus and full protective clothing.

6. ACCIDENTAL RELEASE MEASURES

- Spill or Leak Procedures:** Using a spatula, scoop up paste and place in a plastic or glass jar and tightly cap. Remove traces of paste residue using cloth rags or paper towels moistened with ethyl or isopropyl alcohol. Dispose contaminated cloth rags or paper towels following all Federal, State and Local regulations.

7. HANDLING AND STORAGE

- Handling Precautions:** Keep containers tightly closed when not in use. Use care to avoid spills. Use only with production equipment specifically designed for use with solder paste. Wear appropriate personal protective equipment when working or handling solder paste. Always thoroughly wash your hands after handling this product. DO NOT touch or rub eyes until hands are washed.
- Storage Precautions:** Store product in tightly capped original containers in a cool, dry area. Refer to product label for specific storage temperature requirements. Rotate stock to ensure use before expiration date on the label.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

- Engineering Controls:** Use only with production equipment (stencil printers and re-flow furnaces) with adequate ventilation and other safety features specifically designed for use with solder paste. Control concentration of all components so that the exposure levels are not exceeded.

Personal protection:

Eyes:	Chemical safety glasses/goggles.
Respirator:	An approved or compliant marked air-purifying respirator with a fume/organic chemical cartridge is recommended under certain circumstances (i.e. when re-flowing manually on a plate instead of a ventilated re-flow furnace) where airborne concentrations are expected to be elevated or exceed exposure limits.
Skin:	Compatible chemical resistant gloves.
Other:	Lab coat, eye-wash fountain in work area. Avoid the use of contact lenses in high fume areas.
Work/Hygienic Practices:	Maintain good housekeeping. Clean up spills immediately. Do not allow rags or paper towels contaminated with solder paste to accumulate in the work area. Good personal hygiene is essential. Avoid eating, smoking or drinking in the work area. Wash hands thoroughly with soap and water immediately upon leaving the work area.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Grey colored paste.	Boiling Point:	Not applicable.
Odor:	Mild characteristic odor.	Melting Point:	Not applicable
Specific Gravity:	1 g/cc	pH:	4-8
Vapor Pressure:	Not applicable.	Solubility in Water:	Insoluble (paste)
Vapor Density:	(air=1) Not applicable.		

10. STABILITY AND REACTIVITY

General:	Stable.
Conditions to Avoid:	Not established.
Incompatible Materials:	Avoid contact with acids, bases or oxidizing agents.
Hazardous Decomposition / Combustion:	Harmful organic fumes and toxic oxide fumes may form at elevated temperatures.
Hazardous Polymerization:	Will not occur.

11. TOXICOLOGICAL INFORMATION

Carcinogenicity:	NTP: No	
	OSHA: No	
	IARC: Yes	Lead and lead compounds are listed as possible carcinogens.

. Chronic Toxicity: Prolonged or repeated exposure to rosin flux fume may cause workers to develop occupational asthma. Lead can cause potential harm to the developing fetus.

LD50:	Not established.	LC50:	Not established.
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12. ECOLOGICAL INFORMATION

This section is subject to future development.

Product not tested.

13. DISPOSAL CONSIDERATION

Waste Disposal Method: Scrap metal alloy usually has value. Contact a commercial reclaimer for recycling. Otherwise, dispose of in accordance with all Federal, State and Local environmental regulations. In Europe follow the Special Waste Regulations.

14. TRANSPORT INFORMATION

Transport in accordance with applicable regulations and requirements. Not regulated under US DOT (United States Department of Transportation). Not hazardous for shipping.

North American Emergency Guide Book – Not applicable

15. REGULATORY INFORMATION

The information in this Material Safety Data Sheet meets the requirements of the United States Occupational Safety and Health Act and regulations promulgated hereunder (29 CFR 1910.1200 ET. SEQ.).

The information in this Material Safety Data Sheet meets the requirements of the EU under Chemicals (Hazard Information and Packaging for Supply) Regulations 1994 (CHIP 2) Regulation 6.

This product has been classified in accordance with the hazard criteria of the Commission Directive 91/155/EEC and EH40.

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR).



WHMIS: Class D2 (Materials Causing Other Toxic Effects (skin irritant/sensitizer)
D2A-Materials Causing Other Toxic Effects-Very Toxic Material (Chronic) (lead)

EPA Genetic Toxicology Program – Lead CAS# 7439-92-1

This product has been classified in accordance with the guidelines set by the Dept of Industrial Health of the Republic of Singapore.

This product has been classified in accordance with the Mexican regulations NOM-018-STPS-2000 and NOM-010-STPS-1999.

GHS



Warning Word: Warning (rosin)
Warning Word: Danger (lead)

This product has been classified using the Chinese Occupational Exposure Limit for Hazardous Agents in the Workplace, GBZ2-2002.

California PROP 65: WARNING : This product contains a chemical known to the State of California to cause cancer and/or birth defects (or other reproductive harm). (lead and trace levels of epichlorohydrin)

SARA 313 Listing - 40 CFR 372.65:
Epichlorohydrin (trace levels <0.0001%), Silver, Lead

All ingredients are listed on the EPA TSCA Inventory.

Most of the ingredients are listed on the Canadian Domestic Substance List.

EC Classification, Packaging and Labeling Requirements:

Symbol and Hazard Classification of Product

Risk Phrases:

- R20/21/22 Harmful by inhalation, in contact with skin and if swallowed
R36/37/38 Irritating to eyes, respiratory system and skin
R42/43 May cause sensitization by inhalation and skin contact

Safety Phrases:

- S20/21 When using do not eat, drink or smoke
S23 Do not breathe fumes
S24/25 Avoid contact with skin and eyes
S27 Take off immediately all contaminated clothing
S28 After contact with skin wash immediately with plenty of soap and water
S36/37/39 Wear suitable protective clothing, gloves and eye/face protection
S62 If swallowed, do not induce vomiting seek medical advice immediately and show container or label
S7 Keep container tightly closed

16. OTHER INFORMATION

HMIS Hazard Rating: **Health:** 2
 Fire: 1
 Reactivity: 0

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