Section 1 - Product and Company Information

Product Name                      POLY(MALEIC ACID-CO-OLEFIN), SODIUM SALT, 25 WT % SOLN IN WATER, AVE MW CA 12000
Product Number                    416401
Brand                             ALDRICH
Company                           Sigma-Aldrich
Street Address                    3050 Spruce Street
City, State, Zip, Country         SAINT LOUIS MO 63103 US
Technical Phone:                  314 771 5765
Emergency Phone:                  414 273 3850 Ext. 5996
Fax:                              800 325 5052

Section 2 - Composition/Information on Ingredient

Substance Name                     POLY(MALEIC ACID-CO-OLEFIN), SODIUM SALT, 25 WT % SOLN IN WATER, AVE MW CA 12000
CAS #                             None
SARA 313                          No

Section 3 - Hazards Identification

For additional information on toxicity, please refer to Section 11.

Section 4 - First Aid Measures

ORAL EXPOSURE
If swallowed, wash out mouth with water provided person is conscious. Call a physician.

INHALATION EXPOSURE
If inhaled, remove to fresh air. If not breathing give artificial respiration. If breathing is difficult, give oxygen.

DERMAL EXPOSURE
In case of contact, immediately wash skin with soap and copious amounts of water.

EYE EXPOSURE
In case of contact, immediately flush eyes with copious amounts of water for at least 15 minutes.

Section 5 - Fire Fighting Measures

FLASH POINT
N/A

AUTOIGNITION TEMP
N/A
FLAMMABILITY
N/A

EXTINGUISHING MEDIA
Suitable: Water spray. Carbon dioxide, dry chemical powder, or appropriate foam.

FIREFIGHTING
Protective Equipment: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes.
Specific Hazard(s): Emits toxic fumes under fire conditions.

Section 6 - Accidental Release Measures

PROCEDURE(S) OF PERSONAL PRECAUTION(S)
Wear respirator, chemical safety goggles, rubber boots, and heavy rubber gloves.

METHODS FOR CLEANING UP
Absorb on sand or vermiculite and place in closed containers for disposal. Ventilate area and wash spill site after material pickup is complete.

Section 7 - Handling and Storage

HANDLING
User Exposure: Avoid inhalation. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated exposure.

STORAGE
Suitable: Keep tightly closed. Store in a cool dry place.

Section 8 - Exposure Controls / PPE

ENGINEERING CONTROLS
Safety shower and eye bath. Mechanical exhaust required.

PERSONAL PROTECTIVE EQUIPMENT
Respiratory: Government approved respirator.
Hand: Compatible chemical-resistant gloves.
Eye: Chemical safety goggles.

GENERAL HYGIENE MEASURES
Wash thoroughly after handling. Wash contaminated clothing before reuse.

Section 9 - Physical/Chemical Properties

<table>
<thead>
<tr>
<th>Appearance</th>
<th>N/A</th>
</tr>
</thead>
<tbody>
<tr>
<td>Property</td>
<td>Value</td>
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<tr>
<td>pH</td>
<td>N/A</td>
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<tr>
<td>BP/MP Range</td>
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<td>Freezing Point</td>
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<tr>
<td>Vapor Pressure</td>
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<tr>
<td>Vapor Density</td>
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<tr>
<td>Saturated Vapor Conc.</td>
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<tr>
<td>SG/Density</td>
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<tr>
<td>Bulk Density</td>
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</tr>
</tbody>
</table>
Odor Threshold          N/A
Volatile%               N/A
VOC Content             N/A
Water Content           N/A
Solvent Content         N/A
Evaporation Rate        N/A
Viscosity               N/A
Surface Tension         N/A
Partition Coefficient   N/A
Decomposition Temp.     N/A
Flash Point             N/A
Explosion Limits        N/A
Flammability            N/A
Autoignition Temp       N/A
Refractive Index        1.384
Optical Rotation        N/A
Miscellaneous Data      N/A
Solubility              N/A

N/A = not available

Section 10 - Stability and Reactivity

STABILITY
Stable: Stable.
Materials to Avoid: Strong oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS
Hazardous Decomposition Products: Carbon monoxide, Carbon dioxide.

HAZARDOUS POLYMERIZATION
Hazardous Polymerization: Will not occur

Section 11 - Toxicological Information

ROUTE OF EXPOSURE
Skin Contact: May cause skin irritation.
Eye Contact: May cause eye irritation.
Multiple Routes: May be harmful by inhalation, ingestion, or skin absorption.

SIGNS AND SYMPTOMS OF EXPOSURE
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Section 12 - Ecological Information

No data available.

Section 13 - Disposal Considerations

APPROPRIATE METHOD OF DISPOSAL OF SUBSTANCE OR PREPARATION
Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber. Observe all federal, state, and local environmental regulations.

Section 14 - Transport Information

DOT
Proper Shipping Name: None
Non-Hazardous for Transport: This substance is
considered to be non-hazardous for transport.

IATA
Non-Hazardous for Air Transport: Non-hazardous for air transport.

Section 15 - Regulatory Information

UNITED STATES REGULATORY INFORMATION
SARA LISTED: No

CANADA REGULATORY INFORMATION
WHMIS Classification: This product has been classified in accordance with the hazard criteria of the CPR, and the MSDS contains all the information required by the CPR.
DSL: No
NDSL: No

Section 16 - Other Information

DISCLAIMER
For R&D use only. Not for drug, household or other uses.

WARRANTY
The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Inc. shall not be held liable for any damage resulting from handling or from contact with the above product. See reverse side of invoice or packing slip for additional terms and conditions of sale. Copyright 2005 Sigma-Aldrich Co. License granted to make unlimited paper copies for internal use only.